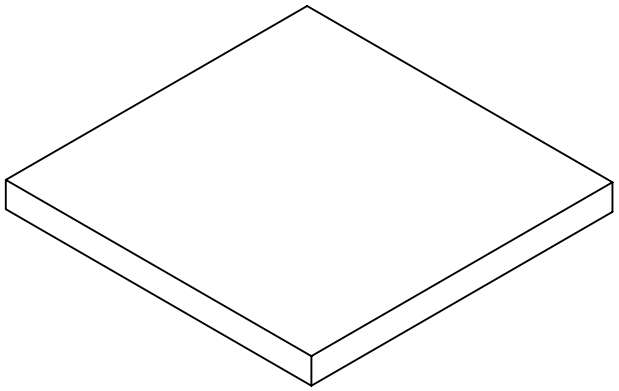
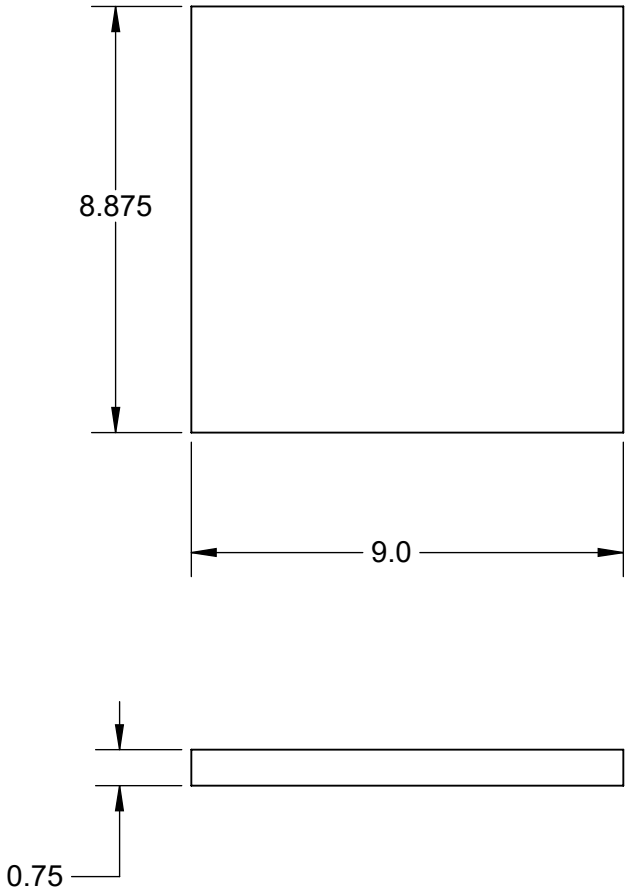




TITLE: ACR-2, BOTTOM		MATERIAL: ACRYLIC		NAME
		FINISH: N/A	DRAWN	JB
DATE: 8/24/2020	REVISION: 00	UNITS: IN	CHECKED	
SHEET:1 OF 8	SHEET SIZE: A	SCALE: 1:4	ENG APPR.	

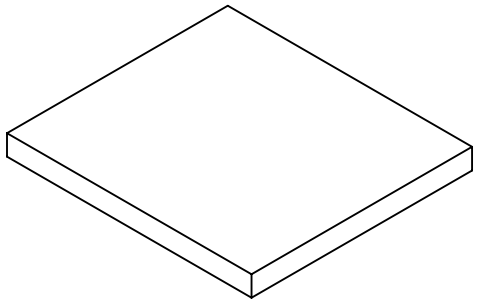
TOLERANCES
UNLESS OTHERWISE SPECIFIED

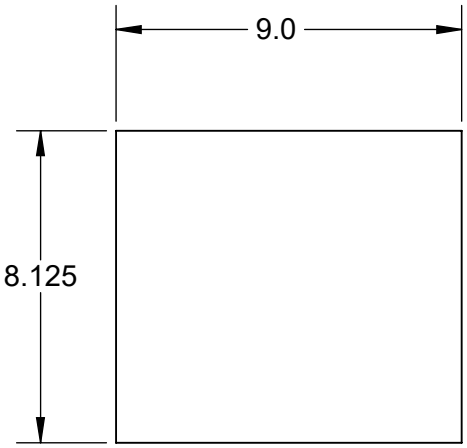
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ANGULAR	+/- 1°	+/- 1°

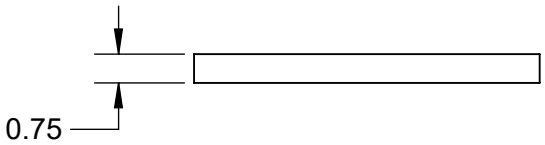
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TITLE: ACR-2, SIDE		MATERIAL: ACRYLIC		NAME
		FINISH: N/A	DRAWN	JB
DATE: 8/24/2020	REVISION: 00	UNITS: IN	CHECKED	
SHEET:2 OF 8	SHEET SIZE: A	SCALE: 1:5	ENG APPR.	

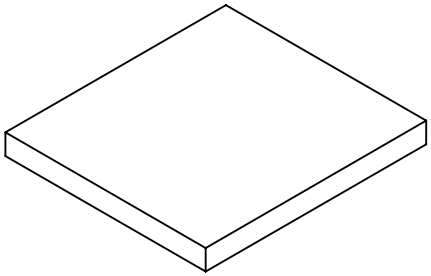
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UNLESS OTHERWISE SPECIFIED

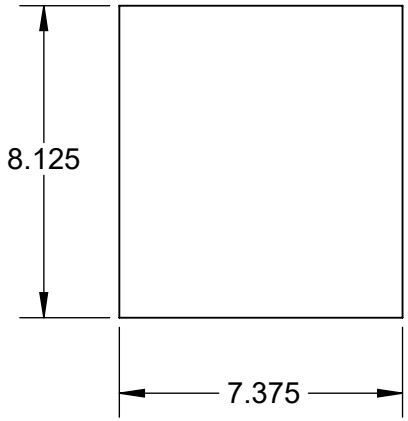
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ANGULAR	+/- 1°	+/- 1°

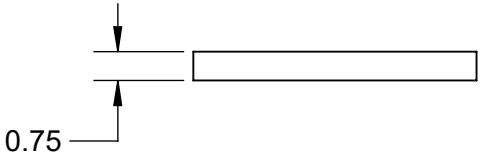
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TITLE: ACR-2, SIDE 2		MATERIAL: ACRYLIC		NAME
		FINISH: N/A	DRAWN	JB
DATE: 8/24/2020	REVISION: 00	UNITS: IN	CHECKED	
SHEET:3 OF 8	SHEET SIZE: A	SCALE: 1:5	ENG APPR.	

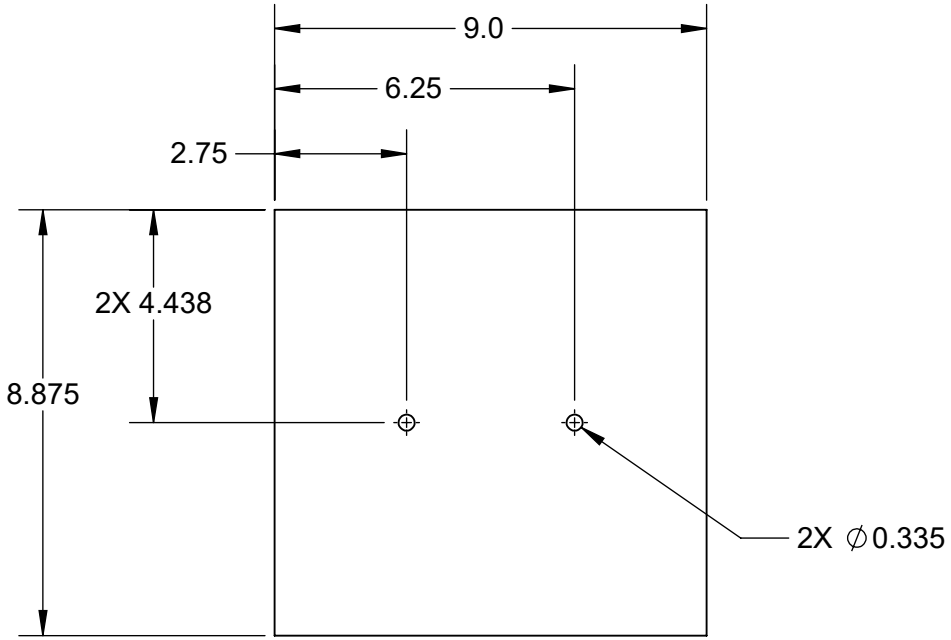
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UNLESS OTHERWISE SPECIFIED

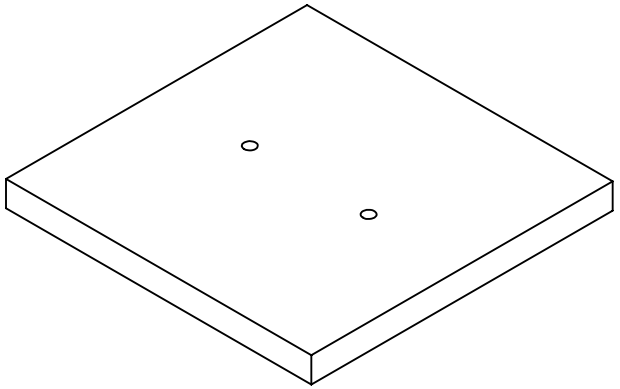
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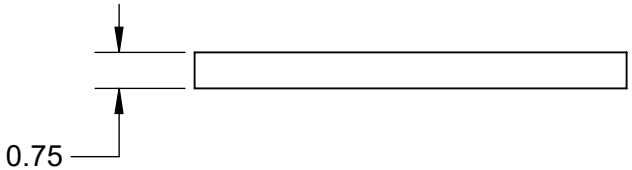
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TITLE: ACR-2, TOP COMPONENT		MATERIAL: ACRYLIC		NAME	
		FINISH: N/A	DRAWN	JB	
DATE: 8/24/2020	REVISION: 00	UNITS: IN	CHECKED		
SHEET:4 OF 8	SHEET SIZE: A	SCALE: 1:4	ENG APPR.		

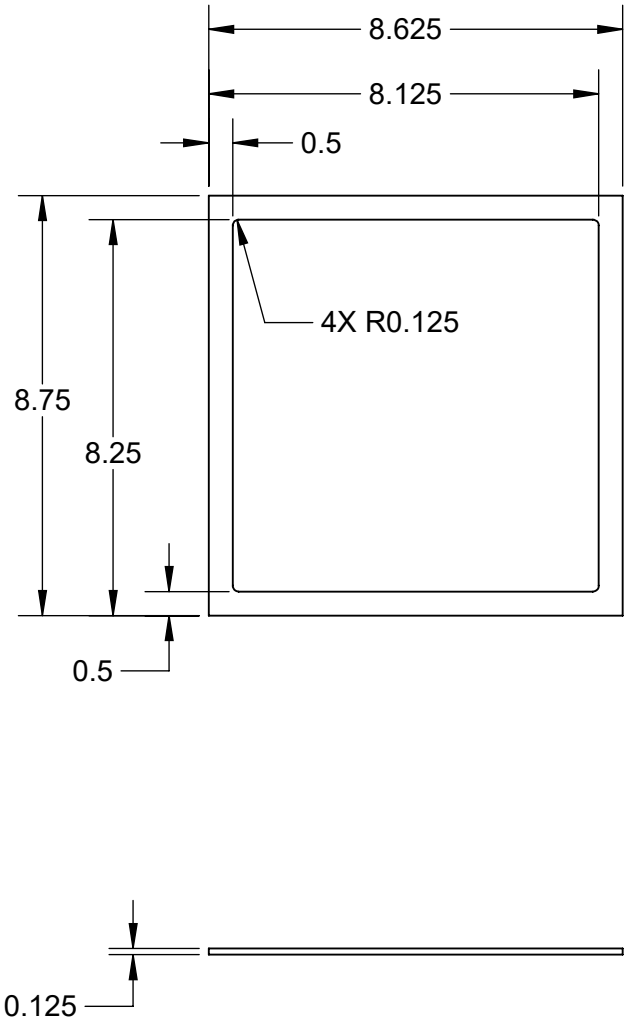
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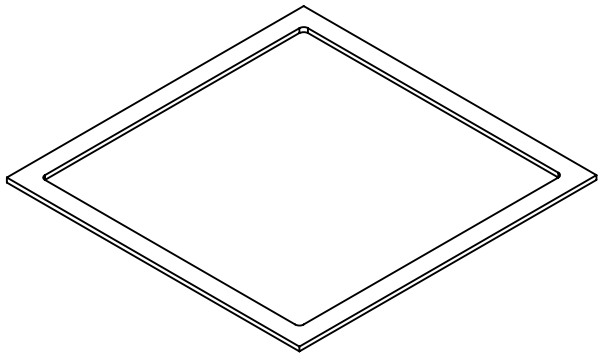
DECIMALS	IN	MM
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XXX	+/- .00	
ANGULAR	+/- 1°	+/- 1°

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TITLE: ACR-2, ACRYLIC SEAL		MATERIAL: ACRYLIC		NAME	
		FINISH: N/A	DRAWN	JB	
DATE: 8/24/2020	REVISION: 00	UNITS: IN	CHECKED		
SHEET:5 OF 8	SHEET SIZE: A	SCALE: 1:4	ENG APPR.		

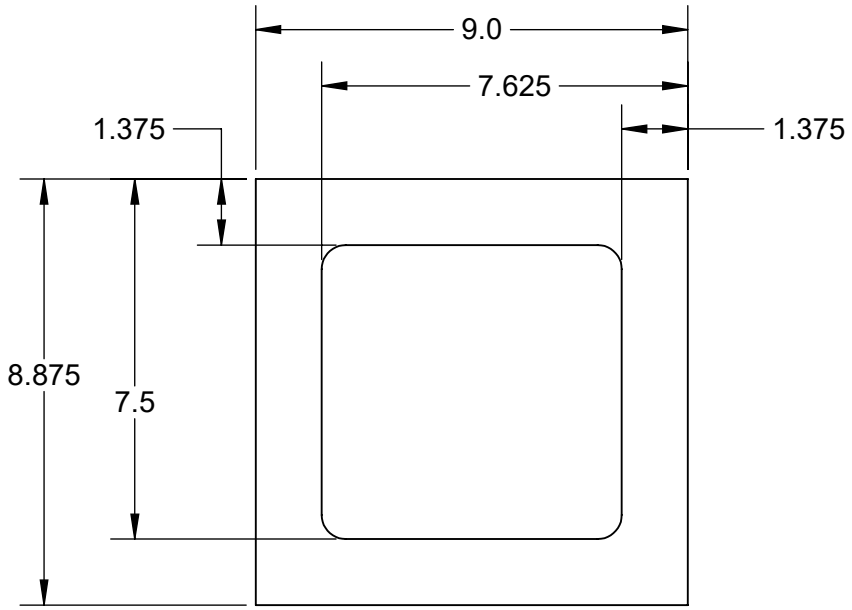
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UNLESS OTHERWISE SPECIFIED

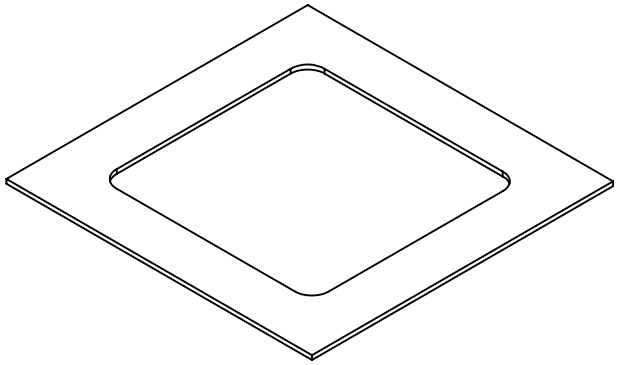
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ANGULAR	+/- 1°	+/- 1°

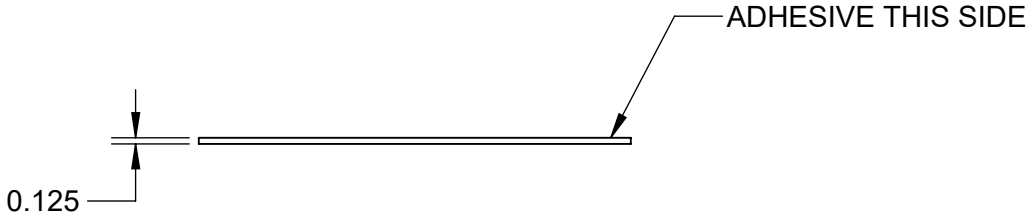
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NOTE:

1. NEOPRENE SPECIFICATION TO BE SAME AS OR BETTER THAN RUBBERLITE SCE42B

TITLE: ACR-2, NEOPRENE GASKET		MATERIAL: NEOPRENE		NAME	
		FINISH: N/A	DRAWN	JB	
DATE: 8/24/2020	REVISION: 00	UNITS: IN	CHECKED		
SHEET:6 OF 8	SHEET SIZE: A	SCALE: 1:4	ENG APPR.		

TOLERANCES
UNLESS OTHERWISE SPECIFIED

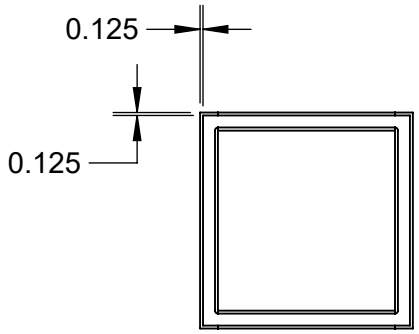
DECIMALS	IN	MM
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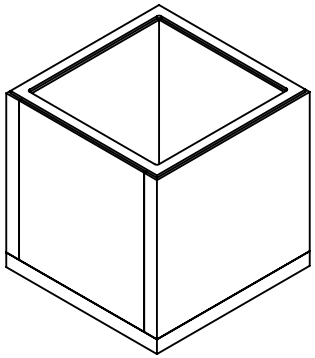
PROPRIETARY AND CONFIDENTIAL

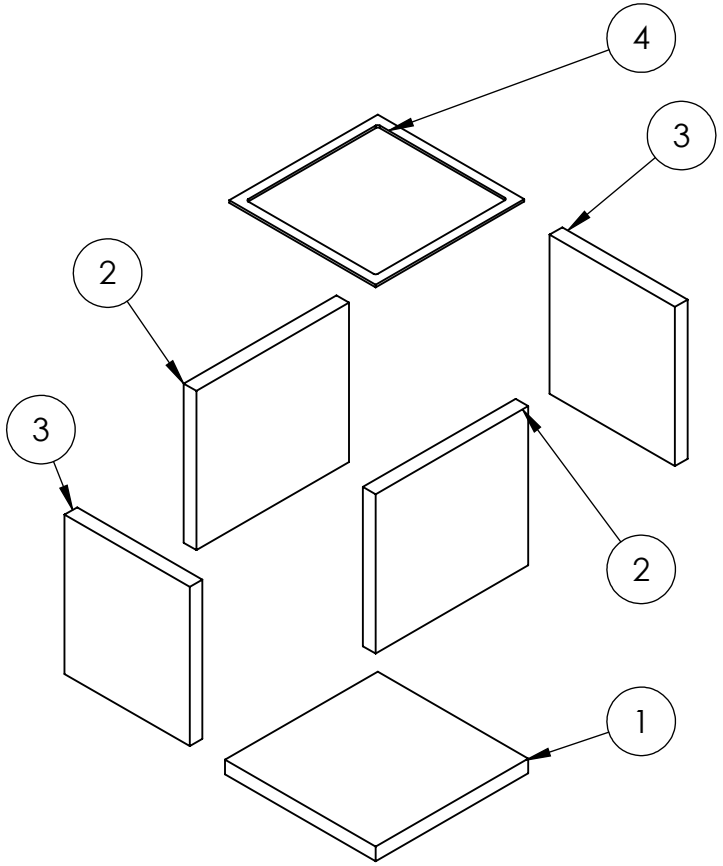
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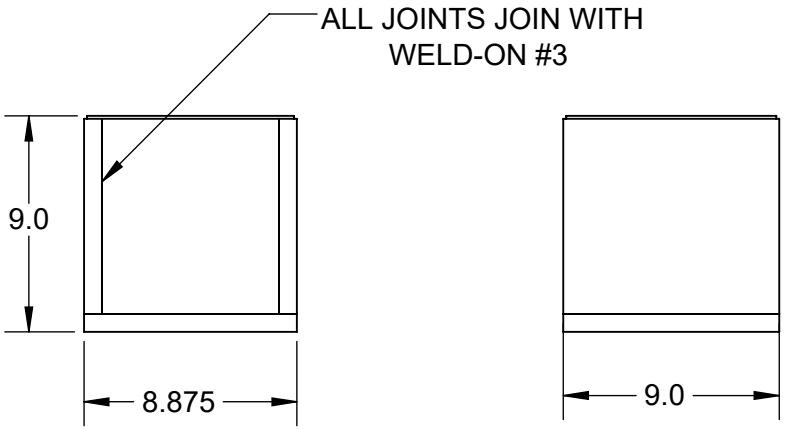
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ITEM	QTY	SKU	DESCRIPTION
1	1	-	ACR-2, BOTTOM
2	2	-	ACR-2, SIDE
3	2	-	ACR-2, SIDE 2
4	1	-	ACR-2, ACRYLIC SEAL









TITLE: ACR-2, ACRYLIC BOX		MATERIAL: ASSEMBLY		NAME	
		FINISH: N/A	DRAWN	JB	
DATE: 8/24/2020	REVISION: 00	UNITS: IN	CHECKED		
SHEET:7 OF 8	SHEET SIZE: A	SCALE: 1:4	ENG APPR.		

TOLERANCES
UNLESS OTHERWISE SPECIFIED

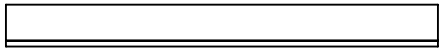
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ANGULAR	+/- 1°	+/- 1°

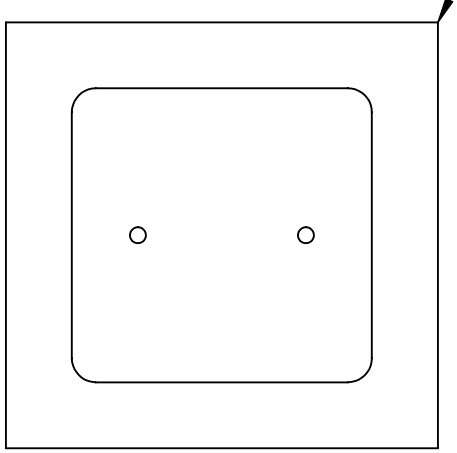
PROPRIETARY AND CONFIDENTIAL

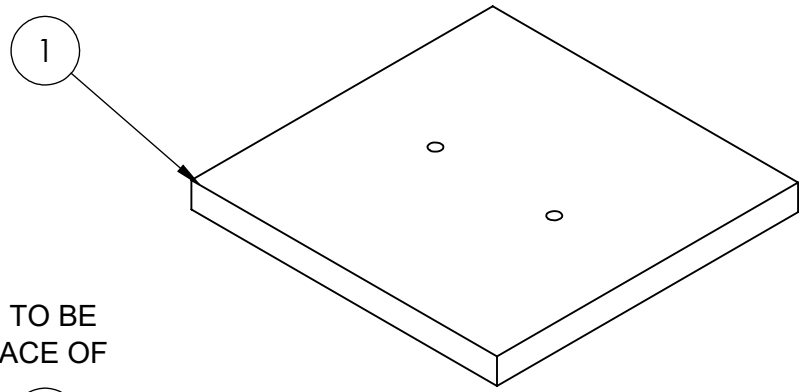
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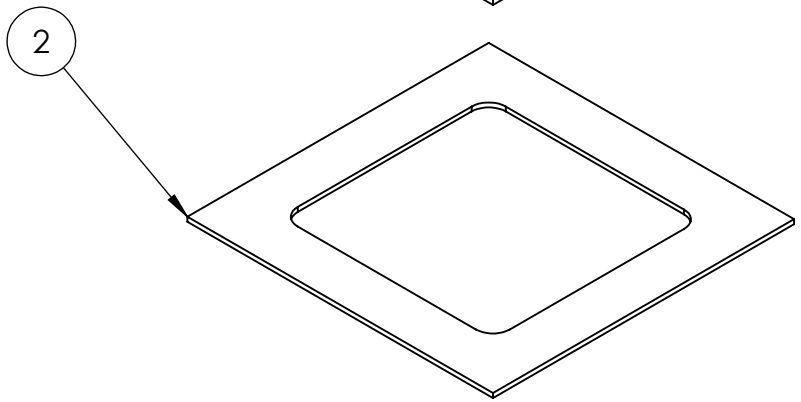
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ITEM	QTY	SKU	DESCRIPTION
1	1	-	ACR-2, TOP COMPONENT
2	2	-	ACR-2, NEOPRENE GASKET









TITLE: ACR-2, TOP		MATERIAL: ASSEMBLY		NAME
		FINISH: N/A	DRAWN	JB
DATE: 8/24/2020	REVISION: 00	UNITS: IN	CHECKED	
SHEET:8 OF 8	SHEET SIZE: A	SCALE: 1:8	ENG APPR.	

TOLERANCES
UNLESS OTHERWISE SPECIFIED

DECIMALS	IN	MM
X	+/- .1	+/- .8
XX	+/- .01	+/- .25
XXX	+/- .00	
ANGULAR	+/- 1°	+/- 1°

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